



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Print

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Past Days	Total	Supplier Name		
P0041325	MES002-VC	1	1	Net 60	M304S18GA	304/316 .050 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240				128	11/24/2018	128		S132620	Stock	11/28/2018	\$ 7.15 / sf	1	\$915.20	Metaux Solutions		
		2			MT-4140-B-1.250X1.500	AISI 4140 Steel Bar : Material: AISI 4140 STEEL BAR AS PER ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626 MIN. ROCKWELL C = 28 RC MAX. ROCKWELL C = 32 RC				12		12		S133351	Stock	11/29/2018	\$ 18.82 / ft	0	\$225.80	Metaux Solutions		
										Total:	140		140								\$858.04	

Plex 11/29/2018 2:02 PM dart.Tollis.Andrew



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041325**

Supplier: MES002-VC
Metaux Solutions
2625 boul Jacques-Cartier Est
Longueuil
QC
J4N 1L7 Canada
Phone: 800 558 8858
Fax: 514 633 8044

PO No: PO041325

PO Date: 10/11/18

Due Date: 10/18/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments: BID 29394

E-MAILED
OCT 11 2018

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		M304S18GA	SS182B4	304/316 .050 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	-	10/18/18	128 sf	0 sf	128 sf	\$7.15/sf	\$915.20
2		MT-4140-B-1.250X1.500		AISI 4140 Steel Bar : Material: AISI 4140 STEEL BAR AS PER ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626 MIN. ROCKWELL C = 28 RC MAX. ROCKWELL C = 32 RC	Firmed	-	10/18/18	12 ft	0 ft	12 ft	\$18.816666/ft	\$225.80

Grand Total: \$1,141.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO041325

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/11/18 1:08 PM dart.lavoie.chantal

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7 **Tel. : 450 641-3330**

Bid

04/10/2018

29394

Sales Rep. : JEROME PRIMEAU
Expiration Date : 02/01/2019

Customer : 6323336

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Ship To :

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Price	Total	Tx
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N				
AR312	ALU ROU 3.500 DIA 6061-T6 1 X 72" HT;	6	59.90	359.40	A
AR214	ALU ROU 2.250 DIA 6061-T6 1 X 12' HT;	12	32.00	384.00	A
SR7164	304 ROU .437 DIA (7/16) 3 X 12' R/L HT;	36	3.75	135.00	A
SS182B4	304 SHEET .048 (18G) 4 X 4' X 8' HT;	128	7.15	915.20	A
SF5834	304 STAINL FLA .625" X 3.00" 1 X 12' R/L HT;	12	42.25	507.00	A
AF112	ALU FLA 1.000 X 12.00 6061-T6 2 X 12' HT;	24	69.40	1 665.60	A
AF18	ALU FLAT 1.00" X 8.00" 6061-T6 1 X 12' HT;	12	41.60	499.20	A
ASQ114	ALU SQU 1.250 6061-T6 1 X 12' HT;	12	8.75	105.00	A

*** Continued on Next Page ***

METAUX SOLUTIONS INC
 2625 BOUL JACQUES CARTIER EST
 LONGUEUIL, QUEBEC
 J4N 1L7 **Tel. : 450 641-3330**

Bid

04/10/2018

29394

Sales Rep. : JEROME PRIMEAU
Expiration Date : 02/01/2019

Customer : 6323336

DART AEROSPACE LTD
 1270, ABERDEEN STREET
 HAWKESBURY, ONTARIO
 K6A 1K7

Ship To :

Same

Tel. : 1 613 632-3336

Item No.	Description	Qty	Price	Total	Tx
MP11411241H	4140 HTSR FLAT 1.250 X 1.500 TO FIN 1 X 144" R/L HT;	82	2.90	237.80	A
SR343	303 ROU .750 DIA 3 X 12" R/L HT;	36	7.86	282.96	A
AS06361	ALU SHE. 063 6061-T6 (14G) 3 X 4" X 12" HT;	144	6.80	979.20	A

COPY		Subtotal	6 070.36
A) Regist :		HST :	789.15
		Total :	6 859.51

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7
Tel.: 450 641-3330

Shipping Order

23/11/2018

Order : 139853
Reference : 41325
Ship : PICK UP / PICK UP

Customer: 6323336

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Ship To


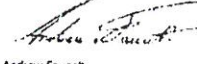
Same


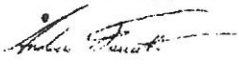
Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
SS182B4	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N 304 SHEET .048 (18G) 4 x 4' x 8' **** HT:520865 <i>AI</i>	128	<u>128</u>	<u>0</u>
PALETTE4896MOD	PALETTE DE BOIS 48" X 96" 2 ENTRÉES	1	<u>1</u>	<u>0</u>
MP11411241H	4140 HTSR FLAT 1.250 X 1.500 TO FIN 1 X 12' R/L HT:81001 <i>AI</i>	82	<u>82</u>	<u>0</u>

SHIP JOURNEY COLLECT
JP

Shipping : _____
Package No : _____
Merchandise Received: _____
Ref. : _____

Manufacturer / Fabricante / Herstellerwerk 		Type of document / Tipo de documento / Art der Prüfbescheinigung INSPECTION CERTIFICATE CERTIFICADO DE INSPECCION ABNAHMEPRÜFZEUGNIS according to / de acuerdo con / nach EN 10204-3.1		Document number / N° de certificado / Bescheinigungs-Nr. 0000349271 / Page / Pagina / Seite: 1 / 2																					
1 Steel Drive; P.O. Box 13000; Calvert, AL 36513-1300				Customer's order number / N° de Pedido Cliente / Kundenbesteller. C18436 Manufacturer's works order no. / N° de Pedido Manufactura / Werksauftragsnr. 901238437 / 002 Delivery note no. / N° de Entrega / Lieferanzeige Nr. 85546478 / 010 Product / Producto / Erzeugnis COIL/BOBINA/BAND																					
Terms of delivery / Condiciones de entrega / Lieferbedingungen ASTM A240/A240M-17, ASME SA-240 Sec. II part A Ed.2017 ASTM A480/A480M-17, ASME SA-480 Sec. II part A Ed.2017 SAE AMS 5513 J ASTM A666-15 ASTM A276-17, A312-17, A479-17, A484-16 Chemical only ASME SA312-15, SA479-15 Chemical only NACE MR0103 / ISO 17946: 2015 NACE MR0175 / ISO 15156: 2015				Steel grade and quality / Acero / Stahlsorte und Gütegruppe TYPE 304/304 UNS S30403 UNS S30400																					
Customer's material no. / N° de material del cliente / Kundenmaterial-Nr. 3106607		Product dimensions (Thickness / Width / Length) / Dimensiones (Espesor / Ancho / Largo) / Maße des Erzeugnisses (Dicke / Breite / Länge) 1.22 mm x 1,219.20 mm 0.0480 inch x 48.0000 inch		Steelmaking procedure / Proceso de manufact. / Herstellart AOD Finish / Acabado / Ausführung IIc / 2B																					
Packing-No. / N° de Empaque / Paket-Nr.	No. of pieces / Piezas / Stückzahl	Actual weight / Peso actual / Ist-Gewicht	Actual length / Longitud actual / Ist-Länge	Coil-No. / Bobina No. / Band-Nr.	Heat No. / Colada / Schmelze																				
3106607	1	12,368 lb / 5,610 kg	1,516 ft / 462 m	824430	520865																				
Sum / Suma / Summe		1	12,368 lb / 5,610 kg	P385115																					
Chemical composition / Composicion Quimica / Chemische Zusammensetzung Chemical analysis per ASTM A751-14a <table border="1"> <thead> <tr> <th>% C</th> <th>% Si</th> <th>% Mn</th> <th>% P</th> <th>% S</th> <th>% Cr</th> <th>% Mo</th> <th>% Ni</th> <th>% N</th> <th>% Cu</th> </tr> </thead> <tbody> <tr> <td>0.026</td> <td>0.30</td> <td>1.29</td> <td>0.030</td> <td>0.0010</td> <td>18.19</td> <td>0.28</td> <td>8.03</td> <td>0.070</td> <td>0.46</td> </tr> </tbody> </table>						% C	% Si	% Mn	% P	% S	% Cr	% Mo	% Ni	% N	% Cu	0.026	0.30	1.29	0.030	0.0010	18.19	0.28	8.03	0.070	0.46
% C	% Si	% Mn	% P	% S	% Cr	% Mo	% Ni	% N	% Cu																
0.026	0.30	1.29	0.030	0.0010	18.19	0.28	8.03	0.070	0.46																
Sample Position / Localiz. de la muestra / Probenlage TRANSVERSE Mechanical testing per ASTM A370-17																									
Inspection lot / Lote de inspección / Prüflot	YS0.2% PSI / MPa	TS PSI / MPa	El. A2" %	HRB																					
1000553704	41,334 / 285	92,385 / 637	55.5	82																					
1000553705	38,288 / 264	90,645 / 625	57.4	81																					
Resistant to intergranular corrosion / Resistente contra corrosión intergranular / Beständig geg. interkrist. Korrosion: ASTM A 262-15, PRACTICE E - Sample Acceptable Dimensions-surface / Dimensiones-Superficie / Maße-Oberfläche: OK Test of identity (spectrum analysis) / Control de identidad (análisis espectrográfico) / Verwechslungsprüfung (Spektralanalyse): OK Heat Treat: Solution anneal 1900°F/1040°C Min, Air and water quench Bending test O.K. No welding or weld repairs were performed on this material DFARS 225.872-1 Compliant No intentional additions of Mercury compounds were made or used Free of radioactive contamination																									
Originator of the document / Originador del documento / Aussteller der Bescheinigung Outokumpu Stainless USA, LLC An ISO 9001:2015 certified company An ISO 17025: 2005 accredited lab EU PED 2014/68/EU, Annex I, 4.3 certified Certificate is generated automatically / Certificado es generado automáticamente / Das Zeugnis wurde elektronisch erstellt		The information provided is a true copy of data on file / Los valores mostrados corresponden a los datos archivados / Die genannten Werte entsprechen den gespeicherten Daten  Andrew Faucett Phone: +1 251 829 3492 Name of expert / Nombre del experto / Name des Sachverständigen		Date of issue and validation / Fecha de emisión y validación / Datum Ausstellung / Bestätigung 06/01/2018 This document shall not be altered or reproduced, except in full. Fraudulent, fictitious, or false statements or entries may be prosecuted by law.																					

Manufacturer / Fabricante / Herstellerwerk 	Type of document / Tipo de documento / Art der Prüfbescheinigung INSPECTION CERTIFICATE CERTIFICADO DE INSPECCION ABNAHMEPRÜFZEUGNIS according to / de acuerdo con / nach EN 10204-3.1	Document number / N° de certificado / Bescheinigungs-nr. 0000349271 / Page / Página / Seite: 2 / 2
EU RoHS Directive 2011/65/EU Compliant Country of Heat as per ISO 3166-1		
Originator of the document / Originador del documento / Aussteller der Bescheinigung Outokumpu Stainless USA, LLC An ISO 9001:2015 certified company An ISO 17026: 2005 accredited lab EU PED 2014/68/EU, Annex I, 4.3 certified Certificate is generated automatically / Certificado es generado automáticamente / Das Zeugnis wurde elektronisch erstellt	The information provided is a true copy of data on file / Los valores mostrados corresponden a los datos archivados / Die generierten Werte entsprechen den gespeicherten Daten  Andrew Faucett Phone: +1 251 829 3492 Name of expert / Nombre del experto / Name des Sachverständigen	Date of issue and validation / Fecha de emisión y validación / Datum Ausstellung / Bestätigung 06/01/2018 This document shall not be altered or reproduced, except in full, fraudulent, fictitious, or false statements or entries may be prosecuted by law.

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED

SPECIFICATION:

MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240

FINISH:

DART M-NUMBER
IDENTIFIER

FINISH
UNPOLISHED No. 1
UNPOLISHED No. 2D
UNPOLISHED No. 2B
POLISHED No. 3
POLISHED No. 4
BUFFED No. 6
BUFFED No. 7
BUFFED No. 8

PART NUMBER:

M304S TT GA #P
GA

WHERE "TT" = GAUGE THICKNESS
WHERE "#P" = FINISH IDENTIFIER

EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA
EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P

GAUGE THICKNESS REFERENCE:

GAUGE	NOM. THICK. (IN)	THICKNESS RANGE (IN)
26	0.01875	0.0178 - 0.019
25	0.021875	0.0199 - 0.023
24	0.025	0.024 - 0.026
23	0.028125	0.027 - 0.029
22	0.03125	0.030 - 0.032
21	0.034375	0.033 - 0.035
20	0.0375	0.036 - 0.040
19	0.04375	0.041 - 0.046
18	0.050	0.047 - 0.052
17	0.05625	0.053 - 0.058
16	0.0625	0.059 - 0.065
15	0.0703125	0.066 - 0.072
14	0.078125	0.073 - 0.083
13	0.09375	0.084 - 0.098
12	0.109375	0.099 - 0.114
11	0.125	0.115 - 0.130
10	0.140625	0.131 - 0.145
9	0.15625	0.146 - 0.160
8	0.171875	0.161 - 0.176
7	0.1875	0.182 - 0.194
6	0.2031	0.194 - 0.212
5	0.2188	0.201 - 0.228
4	0.2344	0.225 - 0.243
3	0.2500	0.238 - 0.262
2	0.2656	0.254 - 0.278
1	0.2813	0.269 - 0.293
0	0.3125	0.301 - 0.326

RELEASED

2015 FEB 04

ECN 13-122

D	ADDED GAUGES D-7.	AJS	15 01 06
C	DEFINED FINISH OPTION (ZN CB) AND EXAMPLE OF MATERIAL PIN WITH FINISH OTHER THAN 2B (ZN B5)	MB	12 09 20
B	REFORMAT DWG. ADD ASTM ASME SPECS (ZN D8-1) ADD GAUGE REF (CB-1) REF PAR 08-020A	CP	09 06 01
A	NEW ISSUE	DS	01 09 24
REV	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN	AJS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	15.01.06		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M304S			
TITLE 304/316 SS SHEET			
REV. D SHEET 1 OF 1			
SCALE NTS			
COPYRIGHT © 2001 BY DART AEROSPACE LTD. All rights reserved. No part of this drawing may be reproduced without written permission of DART AEROSPACE LTD.			

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304S 18GA
 DATE: 18/11/29

PO / BATCH NO.: P0041325/S132620

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 124
 QUANTITY INSPECTED: 125+
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.048"
 THICKNESS RECEIVED: 0.048"
 SHEET SIZE ORDERED: 4'x8'
 SHEET SIZE RECEIVED: 4'x8'

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	ASTM A240
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	HT: 520865
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 61</u> DATE: <u>18/11/28</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

CERTIFICAT D'ANALYSE

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

23 nov. 2018

~~Part Number & Origin~~ ~~Shipped By~~

MSP12500-15000

631 Pounds

Bar 1-1/4 x 1-1/2 x Any

1.51500 x 144.00000

4140/42 Prehard

ASTM A-829

-> does not match

DEARS Compliant

Country of Origin: SLOVENIA

Lot: 417631C

PM Heat: 81001

BHN: 306

C: 0.4050

Mn: 0.7720

P: 0.0100

S: 0.0010

Si: 0.2200

Cr: 1.0200

Mo: 0.1800

Cu: 0.1610

V: 0.0340

Ni: 0.1400

ITEM 2: 1 X 12' R/L

COMMANDE : 139853

REF : 41325

Métaux Solutions inc. certifie que les analyses sur ce document sont exactes et que le matériel rencontre les spécifications énumérées.

Préparé par



SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL :

AISI 4140 / 4142 STEEL BAR
MINIMUM ROCKWELL C = 28 Rc
MAXIMUM ROCKWELL C = 32 Rc

SPECIFICATION:

ASTM A29, AMS 6349, AMS 6382, AMS 6529, MIL-S-5626, MIL-S-24093

PART NUMBER:

MT-4140-B-(T.TTT) x (W.WWW)
WHERE "T.TTT" = THICKNESS IN INCHES
WHERE "W.WWW" = WIDTH IN INCHES
EX. 4.0" x 6.0" BAR = MT-4140-B-4.000x6.000

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	17-760	17.12.13	VM	ML
B	MIN & MAX Rc CHANGED	18-523	18.01.24	VM	ML
C	ADD AISI 4142	18-544	18.02.14	ML	ML

DART AEROSPACE		HEADQUARTS, OROON, CANADA	
TITLE AISI 4140 / 4142 STEEL BAR			
PART NO. MT-4140-B		REV. C	
TOOL NO.			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES FRACTIONS ARE IN 16THS DECIMALS ARE IN 10THS TOLERANCES ARE AS FOLLOWS: FRACTIONS ± 1/16 ANGLES ± 0.1° SURF. FINISH ± 0.005 ROUGHNESS ± 1.1			
DESIGNED BY VM 12/13/2017	CHECKED BY VM 02/14/2018	APPROVED BY ML 02/14/2018	SCALE: NTS
COPYRIGHT © 2017 BY DART AEROSPACE LTD			SHEET 1 OF 1
THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED ONLY FOR THE PURPOSES SPECIFIED HEREIN. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.			

ML

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-4142-B-1.250x1.500

PO / BATCH NO.: P0041325/S133351

DATE: 18/11/29

MATERIAL CERT REC'D: Yes

THICKNESS ORDERED: 1.250"

QUANTITY RECEIVED: 125+

THICKNESS RECEIVED: 1.250"

QUANTITY INSPECTED: 125+

SHEET SIZE ORDERED: —

QUANTITY REJECTED: 125+

SHEET SIZE RECEIVED: —

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORROSION	Y	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	Y	<input checked="" type="checkbox"/> N	<i>Does not match our spec</i>
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	<i>MT 81001</i>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 61</u>	SIGNED OFF BY: _____
DATE: <u>18/11/29</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in